



AS9100 Store
QUALITY FOR AEROSPACE

Comparison AS9100 Rev B to AS9110

NOTE: All comments are tied to the clauses listed in AS9110.

3.1 AS9110 does not include the definition of “Key Characteristics”.

3.2.1 New

3.2.2 New

3.2.3 New

3.2.4 New

3.2.5 New

4.1 Additional information given in AS9110.

4.2.1 No change

4.2.2 No change

4.2.3 No change

4.2.4 No change

5.5.1.1 New. Added to AS9110

5.5.1.2 New. Added to AS9110

6.6.2 Sub-clause “h” added to AS9110

6.2.1 New. Added to AS9110

6.2.2 Sub-clauses f) and h) added to AS9110

7.2.2 Sub-clause e) added to AS9110

7.3 Sentence added to AS9110

7.4.1 Added to AS9110: “The organization’s purchasing process...”
Sub-clause f) was added to AS9110

7.4.2 Added sub-clauses: k), l) and m) to AS9110.



7.5.1 Added sub-clauses: l), m) and n) to AS9110.

7.5.3 AS9100 has more detailed information.

7.5.4 The NOTE changed: deleted “inspection” and added “maintenance”

7.5.5 Added to AS9110:

1. “To prevent unintended use,.....”
2. “The organization shall....”

8.2.4 Added to AS9110:

1. “The organization shall identify....”
2. “Procedures shall be implemented....”

8.2.4.1 Sub-clause e) added to AS9110.

8.2.4.2 Deleted: “First Article Inspection” listed in AS9100 and added “New Maint. Processes....”

NOTE: There are no changes made to 8.3, 8.4 and 8.5.